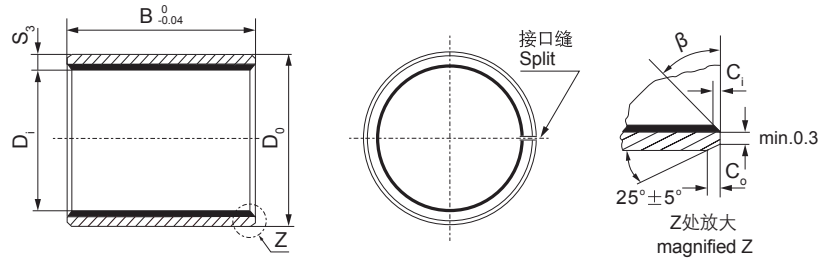


SF-1/1W/1B/1D/1T/1P/1S/1SS 标准公制直套 Metric Standard Bushing



内外倒角

S ₃	C _o	C _i	β
0.75	0.5 ± 0.3	0.25 ± 0.2	30° ± 5°
1.00	0.6 ± 0.3	0.30 ± 0.2	30° ± 5°
1.50	0.7 ± 0.3	0.50 ± 0.3	30° ± 5°

S ₃	C _o	C _i	β
2.00	1.2 ± 0.4	0.50 ± 0.3	30° ± 5°
2.50	1.8 ± 0.6	0.60 ± 0.3	45° ± 5°

※标准直套标注方式: Standard Bushing Label Mode SF-1□ 0606

单位unit:mm

型号 Type	轴径(f7) D _s	座孔(H7) D _H	外径公差 D _O	压装后 内孔公差 D _{L,a}	配合间隙 D _D	壁厚 S ₃	长度B ⁰ _{-0.40} ($\begin{matrix} d\leq\Phi 28 & L-0.30 \\ d>\Phi 30 & L-0.40 \end{matrix}$)									
							6	8	10	12	15	20	25	30	40	50
SF-1□	6 ^{-0.010 -0.022}	8 ^{+0.015}	8 ^{+0.055 +0.025}	6.055 5.990	0.077 0.000	1.005 0.980	0606	0608	0610							
SF-1□	8 ^{-0.013 -0.028}	10 ^{+0.015}	10 ^{+0.055 +0.025}	8.055 7.990	0.083 0.003		0806	0808	0810	0812	0815					
SF-1□	10 ^{-0.013 -0.028}	12 ^{+0.018}	12 ^{+0.065 +0.030}	10.058 9.990	0.086 0.003		1006	1008	1010	1012	1015	1020				
SF-1□	12 ^{-0.016 -0.034}	14 ^{+0.018}	14 ^{+0.065 +0.030}	12.058 11.990	0.092 0.006		1206	1208	1210	1212	1215	1220	1225			
SF-1□	13 ^{-0.016 -0.034}	15 ^{+0.018}	15 ^{+0.065 +0.030}	13.058 12.990					1310			1320				
SF-1□	14 ^{-0.016 -0.034}	16 ^{+0.018}	16 ^{+0.065 +0.030}	14.058 13.990					1410	1412	1415	1420	1425			
SF-1□	15 ^{-0.016 -0.034}	17 ^{+0.018}	17 ^{+0.065 +0.030}	15.058 14.990					1510	1512	1515	1520	1525			
SF-1□	16 ^{-0.016 -0.034}	18 ^{+0.018}	18 ^{+0.065 +0.030}	16.058 15.990					1610	1612	1615	1620	1625			
SF-1□	17 ^{-0.016 -0.034}	19 ^{+0.021}	19 ^{+0.075 +0.035}	17.061 16.990	0.095 0.006				1710	1712		1720				
SF-1□	18 ^{-0.016 -0.034}	20 ^{+0.021}	20 ^{+0.075 +0.035}	18.061 17.990					1810	1812	1815	1820	1825			
SF-1□	20 ^{-0.020 -0.041}	23 ^{+0.021}	23 ^{+0.075 +0.035}	20.071 19.990	0.112 0.010	1.505 1.475			2010	2012	2015	2020	2025	2030		
SF-1□	22 ^{-0.020 -0.041}	25 ^{+0.021}	25 ^{+0.075 +0.035}	22.071 21.990					2210	2212	2215	2220	2225	2230		
SF-1□	24 ^{-0.020 -0.041}	27 ^{+0.021}	27 ^{+0.075 +0.035}	24.071 23.990							2415	2420	2425	2430		
SF-1□	25 ^{-0.020 -0.041}	28 ^{+0.021}	28 ^{+0.075 +0.035}	25.071 24.990					2510	2512	2515	2520	2525	2530	2540	2550
SF-1□	28 ^{-0.020 -0.041}	32 ^{+0.025}	32 ^{+0.085 +0.045}	28.085 27.990	0.126 0.010	2.005 1.970					2815	2820	2825	2830	2840	
SF-1□	30 ^{-0.020 -0.041}	34 ^{+0.025}	34 ^{+0.085 +0.045}	30.085 29.990						3012	3015	3020	3025	3030	3040	
SF-1□	32 ^{-0.025 -0.050}	36 ^{+0.025}	36 ^{+0.085 +0.045}	32.085 31.990	0.135 0.015							3220		3230	3240	
SF-1□	35 ^{-0.025 -0.050}	39 ^{+0.025}	39 ^{+0.085 +0.045}	35.085 34.990						2512	2515	2520	2525	2530	2540	3550
SF-1□	38 ^{-0.025 -0.050}	42 ^{+0.025}	42 ^{+0.085 +0.045}	38.085 37.990							3815			3830	3840	
SF-1□	40 ^{-0.025 -0.050}	44 ^{+0.025}	44 ^{+0.085 +0.045}	40.085 39.990						4012		4020	4025	4030	4040	4050

SF-1/1W/1B/1D/1T/1P/1S/1SS 标准公制直套

Metric Standard Bushing

单位unit:mm

型号 Type	轴径 (f7) D _s	座孔(H7) D _H	外径公差 D _O	压装后 内孔公差 D _{i,a}	配合间隙 C _O	壁厚 S ₃	长度B ⁰ _{-0.40}									
							20	25	30	40	50	60	70	80	100	115
SF-1□	45 ^{-0.050} _{-0.025}	50 ^{+0.025}	50 ^{+0.085} _{+0.045}	45.105 44.990	0.155 0.015	2.505 2.460	4520	4525	4530	4540	4550					
SF-1□	50 ^{-0.050} _{-0.025}	55 ^{+0.030}	55 ^{+0.100} _{+0.055}	50.110 49.990	0.160 0.015		5020		5030	5040	5050	5060				
SF-1□	55 ^{-0.060} _{-0.030}	60 ^{+0.030}	60 ^{+0.100} _{+0.055}	55.110 54.990	0.170 0.020				5530	5540	5550	5560				
SF-1□	60 ^{-0.060} _{-0.030}	65 ^{+0.030}	65 ^{+0.100} _{+0.055}	60.110 59.990					6030	6040	6050	6060	6070			
SF-1□	65 ^{-0.060} _{-0.030}	70 ^{+0.030}	70 ^{+0.100} _{+0.055}	65.110 64.990					6530	6540	6550	6560	6570			
SF-1□	70 ^{-0.060} _{-0.030}	75 ^{+0.030}	75 ^{+0.100} _{+0.055}	70.110 69.990						7040	7050	7060	7070	7080		
SF-1□	75 ^{-0.060} _{-0.030}	80 ^{+0.030}	80 ^{+0.100} _{+0.055}	75.110 74.990					7530	7540	7550	7560	7570	7580		
SF-1□	80 ^{-0.045}	85 ^{+0.035}	85 ^{+0.120} _{+0.070}	80.155 80.020	0.201 0.020	2.490 2.440				8040	8050	8060	8070	8080	80100	
SF-1□	85 ^{-0.054}	90 ^{+0.035}	90 ^{+0.120} _{+0.070}	85.155 85.020	0.209 0.020					8540		8560		8580	85100	
SF-1□	90 ^{-0.054}	95 ^{+0.035}	95 ^{+0.120} _{+0.070}	90.155 90.020						9040	9050	9060		9080	90100	
SF-1□	95 ^{-0.054}	100 ^{+0.035}	100 ^{+0.120} _{+0.070}	95.155 95.020							9550	9560		9580	95100	
SF-1□	100 ^{-0.054}	105 ^{+0.035}	105 ^{+0.120} _{+0.070}	100.155 100.020							10050	10060		10080		100115
SF-1□	105 ^{-0.054}	110 ^{+0.035}	110 ^{+0.120} _{+0.070}	105.155 105.020								10560		10580		105115
SF-1□	110 ^{-0.054}	115 ^{+0.035}	115 ^{+0.120} _{+0.070}	110.115 110.020								11060		11080		110115
SF-1□	120 ^{-0.054}	125 ^{+0.040}	125 ^{+0.170} _{+0.100}	120.210 120.070	0.264 0.070	2.465 2.415						12060		12080	120100	
SF-1□	125 ^{-0.063}	130 ^{+0.040}	130 ^{+0.170} _{+0.100}	125.210 125.070	0.273 0.070							12560			125100	125115
SF-1□	130 ^{-0.063}	135 ^{+0.040}	135 ^{+0.170} _{+0.100}	130.210 130.070									13060		13080	130100
SF-1□	140 ^{-0.063}	145 ^{+0.040}	145 ^{+0.170} _{+0.100}	140.210 140.070									14060		14080	140100
SF-1□	150 ^{-0.063}	155 ^{+0.040}	155 ^{+0.170} _{+0.100}	150.210 150.070									15060		15080	150100
SF-1□	160 ^{-0.063}	165 ^{+0.040}	165 ^{+0.170} _{+0.100}	160.210 160.070									16060		16080	160100
SF-1□	180 ^{-0.063}	185 ^{+0.046}	185 ^{+0.210} _{+0.130}	180.216 180.070	0.279 0.070	2.465 2.415								18080	180100	
SF-1□	190 ^{-0.072}	195 ^{+0.046}	195 ^{+0.210} _{+0.130}	190.216 190.070	0.288 0.070										19080	190100
SF-1□	200 ^{-0.072}	205 ^{+0.046}	205 ^{+0.210} _{+0.130}	200.016 200.070											20080	200100
SF-1□	220 ^{-0.072}	225 ^{+0.046}	225 ^{+0.210} _{+0.130}	220.216 220.070								20060		22080	220100	
SF-1□	250 ^{-0.072}	255 ^{+0.052}	255 ^{+0.260} _{+0.170}	250.222 250.070	0.294 0.070	2.465 2.415								25080	250100	
SF-1□	260 ^{-0.081}	265 ^{+0.052}	265 ^{+0.260} _{+0.170}	260.222 260.070	0.303 0.070										26080	260100
SF-1□	280 ^{-0.081}	285 ^{+0.052}	285 ^{+0.260} _{+0.170}	280.222 280.070											28080	280100
SF-1□	300 ^{-0.081}	300 ^{+0.052}	300 ^{+0.260} _{+0.170}	300.222 300.070												